

# **Supplement**

to

Flight and Operation Manual for Gyroplane Cavalon



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#### Introduction / Background

In order to simplify pre-rotation AutoGyro GmbH has developed a new 90-degree-gearbox with a transmission ratio specially geared to the Cavalon. The new gearbox is factory installed from serial numbers (Werk-Nr.) V00036 on, or may be retrofittet as a unit together the pneumatic clutch.

The modified transmission ratio allows simpler handling during pre-rotation using a slightly increased clutch speed. The configuration state pneumatic clutch III (new 90-degreegearbox) is easily discernible by using a black OVERDRIVE push button instead of a red one.

In case of pneumatic clutch III (new 90-degree-gearbox), identified by a black OVERDRIVE push button, the following changes have to be respected:

### ref. 2.6 (replacing):

#### 2.6 Powerplant Limitations and Instrument Marking

Engine Speed	Marking	
Maximum engine speed	Red radial	5800 RPM
5 minute take-off power regime	Yellow arc	5500 – 5800 RPM
Maximum continuous power	Green arc	1400 – <b>5500 RPM</b>
Recommended pre-rotation clutch speed	Green radial	2100 RPM
	Yellow arc	0 – 1400 RPM

#### ref. 4.8 (replacing):

#### 4.8 Take-off Procedure

- Check relative wind
- Maintain control stick in forward position with right hand
- Switch pneumatic mode selector to FLIGHT and return to brake with left hand
- Hold wheel brake without having locking pawl engaged
- ➤ While holding wheel brake adjust 2100 RPM with throttle
- Activate and hold pre-rotator
- Let pneumatic clutch fully engage (stabilization at about 110 rotor RPM). If necessary release pre-rotator button momentarily and press again to maintain engine RPM within green arc, respectively prevent engine from stalling
- Carefully increase throttle (~ 150 R-RPM/sec) to 200 R-RPM max. 240 R-RPM
- Release pre-rotator button
- ➤ Gently move the control stick fully aft (stick travel ~ 1 second)
- > Release wheel brake with throttle unchanged
- Monitor rotor speed and adequately increase throttle to take-off power



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